

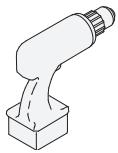
# HermanMiller

## Rectangular table assembly Instructions

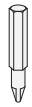


### How to assemble Rectangular table

#### Tools Required



Power Driver

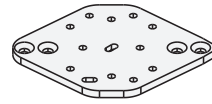


Phillips Bit



5mm Allen Wrench

#### Parts Included



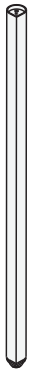
Plate



Caster w/ Brake



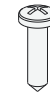
Caster Leg



Glide Leg



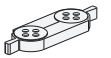
#10 Flat Head Tapping Screw



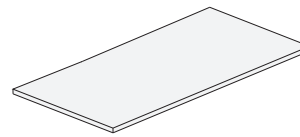
#10 Pan Head Tapping Screw



M8 Flat Head Screw



Ganging bracket



Work surface



Stiffener



Stiffener End Cap

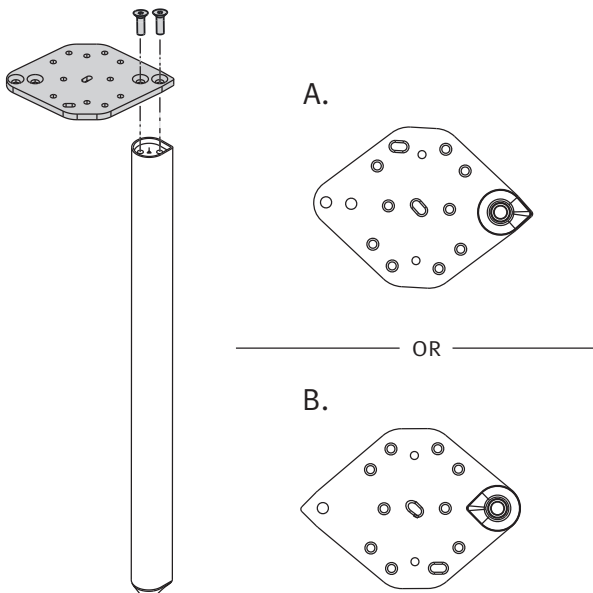
#### Rectangular table

##### Step 1

1.1 Attach top plate to the leg, with two M8 flat head machine screws. Tighten screws until snug plus 1/2 turn.

1.2 There are 2 ways to mount the plate to the leg :

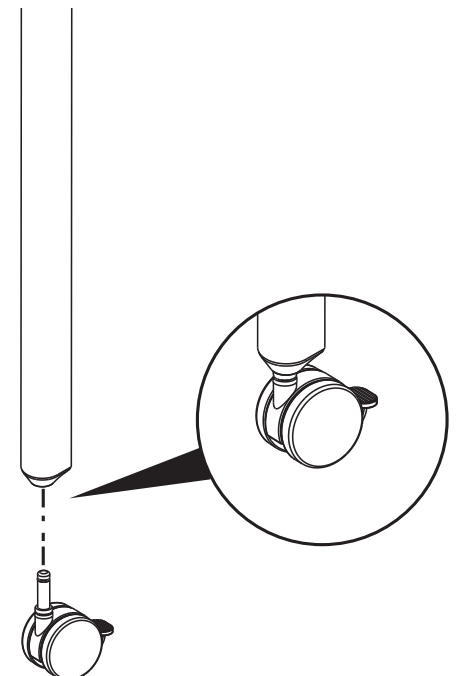
- A. Square-Out for end legs and all free standing tables.
- B. Round-Out for intermediate/shared legs



##### Step 2

2.1 Insert caster stem into bottom of leg until fully seated.

**Note:** This step is for caster option only.

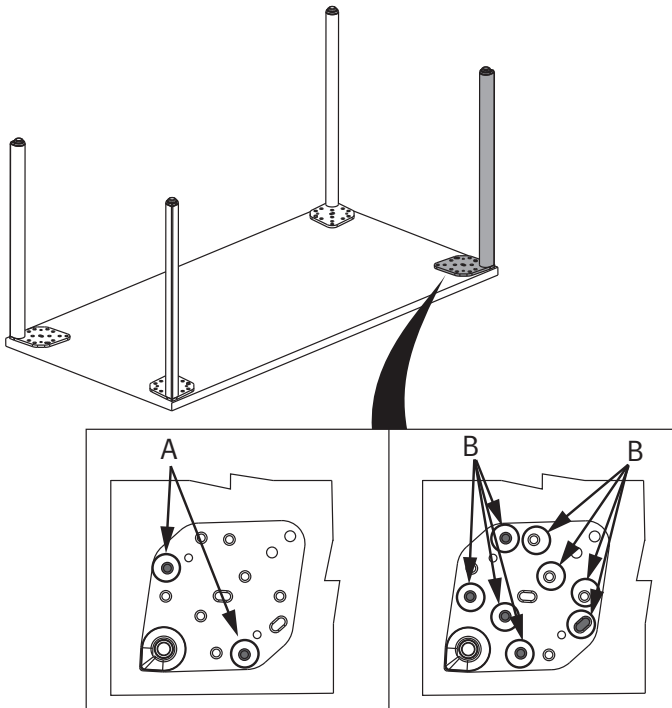


### Step 3a

3a.1 To attach legs to the worksurface follow the below procedure.

- Screw two flat head screws into marked two piloted holes first to locate the leg.
- Finish by installing additional flat head screws in marked locations that are NOT piloted. These screws are field drilled.

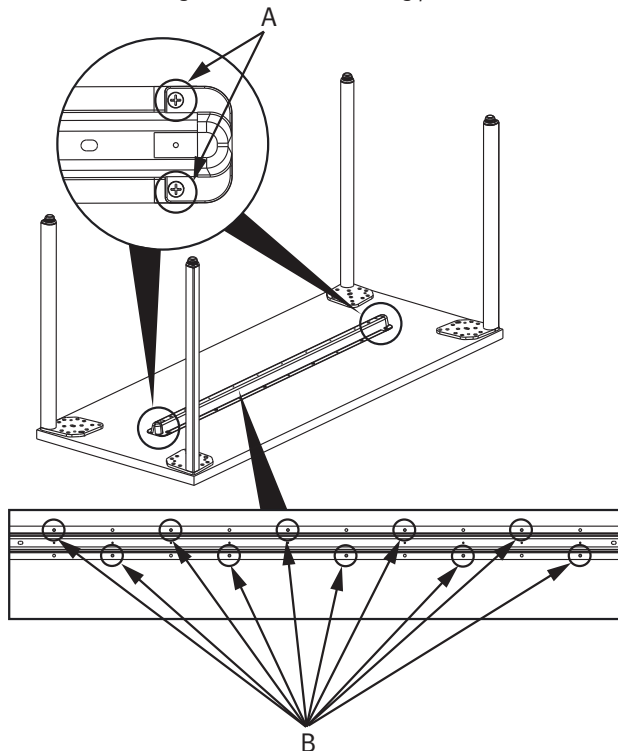
**Note:** Attach legs with worksurface upside down



### Step 4

4.1 To attach the stiffener to worksurface follow the below procedure.

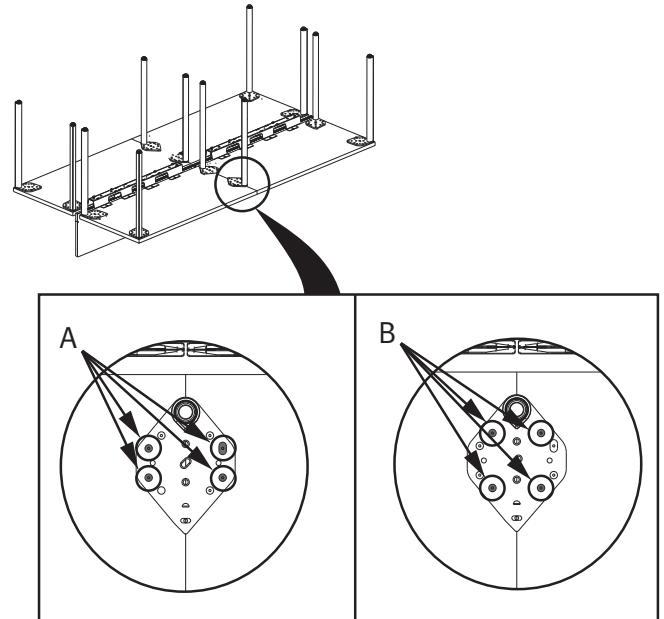
- Locate stiffener with pilot holes on the ends. Place end cap over the end holes and install together with self tapping screws.
- Install remaining screws in an alternating pattern.



### Step 3b

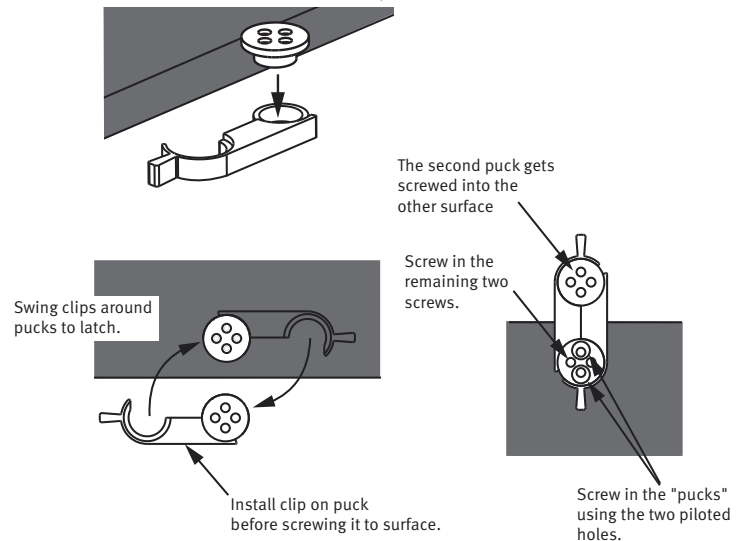
3b.1 To attach the intermediate legs to worksurface follow the below procedure.

- Locate intermediate leg with the 4 pilot holes.
- Attach the leg with the remaining flat head screws.



### Step 5

5.1 Attach ganging bracket to surface. (Optional).



#### Disassembly for Recycling:

#### Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately. To disassemble product, reverse the above installation steps

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