



New Aeron® Fixed Arm casting Replacement

Parts Included:



Fixed Arm casting

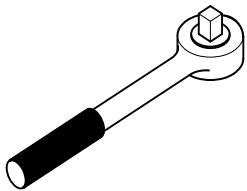


Fixed Arm Attachment Hardware Assembly

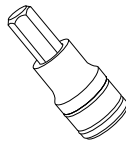


Fixed Arm Filler

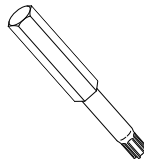
Tools Required:



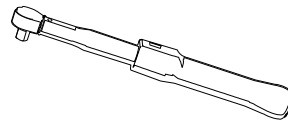
Ratchet Wrench



M5 Hex Bit



T27 Torx Bit



Torque Wrench



T27 and T25 Torx Driver

Steps:



1. Remove the back bolts using 5mm Hex bit.



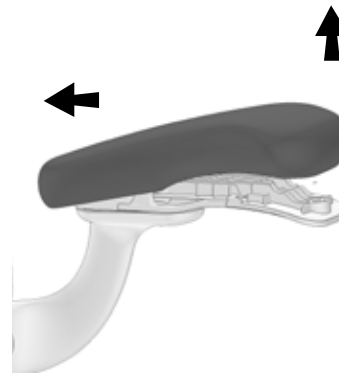
2. Remove four bolts.



3. Detach the back from the chair.



4. Remove the screw to detach the arm pad. Use T25 Torx bit to remove the screw.



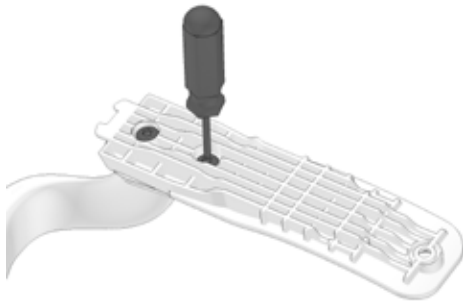
5. Lift the pad on the front and slide backwards as shown above to disengage it from the arm support.



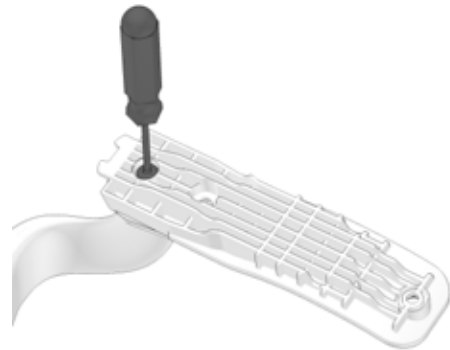
6. Detach the arm pad.



7. Remove the screws to detach the arm support hardware.

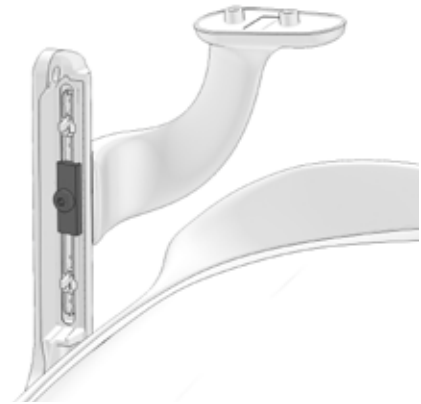


8. Use T27 Torx bit to remove the screw.

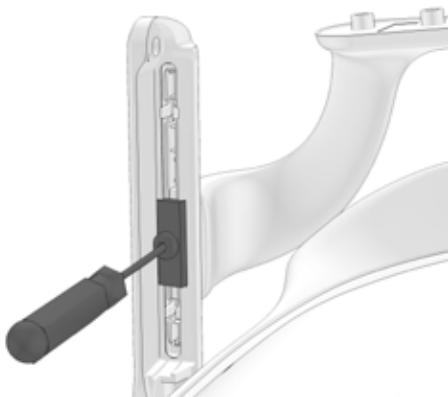




9. Detach the arm support hardware.



10. Fixed arm removal.



11. Remove the bolt from the swing arm using T27 torx driver.

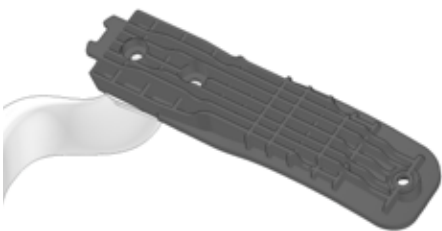


12. Detach the bolt and filler.

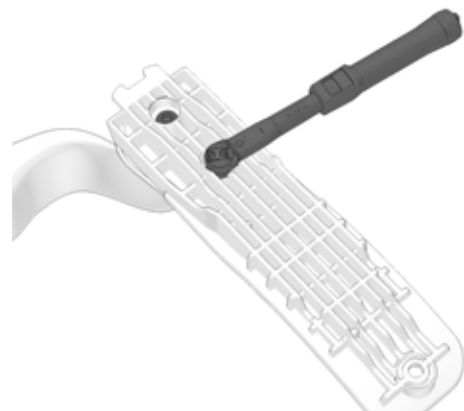


13. Arm filler can be detached.

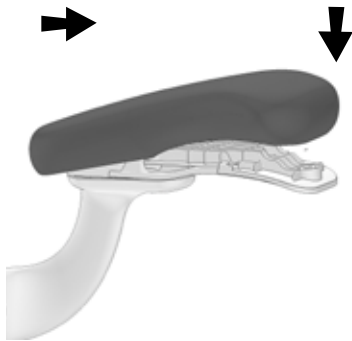
Re-Assembly Steps:



14. Replace the arm support hardware in place on the arm casting.



15. Tighten the screw to attach the support hardware to the arm casting. Use T27 Torx bit with torque 110 in-lbs.



16. Slide the rear of the arm pad pocket over tab on arm support. Rotate front of arm down into position.



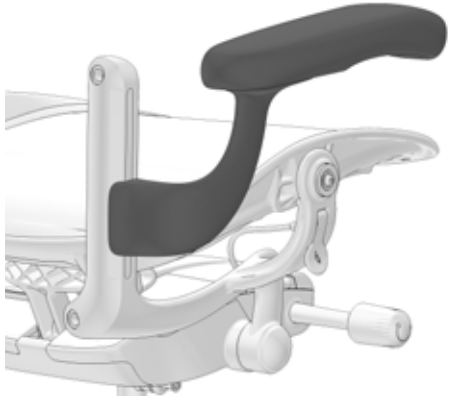
17. Reinstall the new arm pad to the arm support



18. Use T25 torx bit to install the screw.



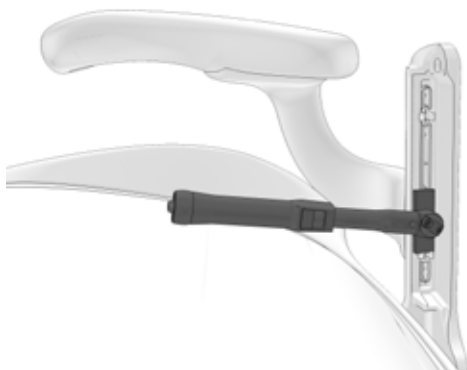
19. Replacing fixed arm. Install the arm filler in the slot in the swing arm.



20. Install the arm assembly into swing arm.



21. Assemble arm plate and bolt and attach to arm.



22. Install the bolt with 220 in-lbs torque using T27 torx-bit.



23. Follow previous steps to install left hand arm.



24. Install back assembly.



25. Install four back bolts using a torque wrench and a 5 mm hex bit. Torque each bolt to 150 in-lbs.