

Herman Miller's environmental advocacy is long-standing and comprehensive. Since the 1950s, we have been, in the words of founder D.J. De Pree, "stewards of the environment." Today over 400 employees play a direct role in the work of 9 different environmental groups engaged in efforts from improving air quality and reducing waste to green energy, LEED certification, and design for the environment.



Environmental Product Summary

EAMES® TANDEM SLING SEATING

Design Story: A Time-Tested Traveler's Friend

Charles and Ray Eames originally designed their tandem sling seating in 1962 for Chicago's O'Hare International Airport. They based the design on the sling system developed for their Aluminum Group chairs.

Today, more than 40 years later, tandem sling seating still reliably serves millions of O'Hare visitors and other travelers passing through public transportation stations worldwide. Its sleek, contemporary design never goes out of style, and weary travelers find its wide, padded seats a comfortable, inviting place to rest.

Terminal operators are equally pleased with its flexibility, durability, and easy maintenance. And today's Eames tandem sling seating incorporates recycled—and recyclable—materials for a more environmentally friendly product.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products, utilizing the McDonough-Braungart Cradle-to-Cradle Protocol.

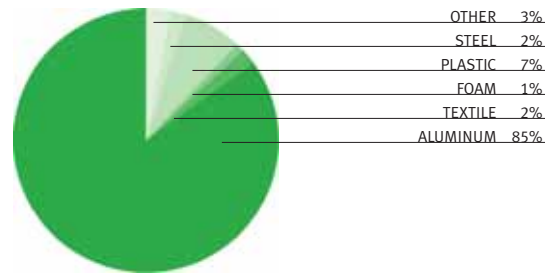
Cradle-to-Cradle goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?
- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?

- *Recyclability*—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?

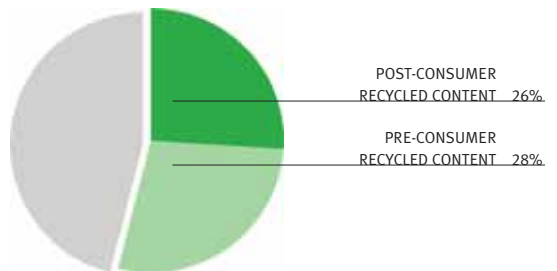
Material Content

Eames tandem sling seating's components are constructed from aluminum, plastic, other material, steel, textile, and foam.



Eames tandem sling seating is up to **87 percent recyclable** at the end of its useful life.

This seating is comprised of **54-percent recycled** materials. This figure breaks down to 26-percent post-consumer and 28-percent pre-consumer recycled content.



EAMES® TANDEM SLING SEATING

- All die-cast aluminum components are made from 100-percent recycled material and are 100 percent recyclable.
- Steel components contain approximately 25-percent recycled content and are 100 percent recyclable.
- No volatile organic compounds (VOCs) are emitted during manufacturing.
- Foam and textile materials are part of an open-loop system and can be recycled into everything from automotive components to carpet padding at the end of their current life.
- *Returnable Packaging*—Packaging materials include corrugated cardboard and a polyethylene plastic bag. These materials are part of a closed-loop recycling system, meaning they can be recycled repeatedly.
 - Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.
 - On large North American orders, disposable packaging can be replaced with reusable shipping blankets.

Manufacturing Process

- *Green Energy and Emissions*—Herman Miller is committed to the use of 100-percent renewable energy by the year 2020. The company is similarly committed to achieving a goal of zero air and water emissions from manufacturing by 2020.
- *Waste*—All solid wastes are recycled to the greatest extent possible.
- *Worker Health and Safety*—Herman Miller strives to meet or exceed OSHA standards.

Product Performance

- Easy assembly for cost-efficiency and quick parts replacement.
- Easy disassembly for recyclability.
- Designed for durability, an important environmental criterion.
- Backed by Herman Miller's 12-year, 24/7 warranty.

Indoor Air Quality

Eames tandem sling seating is GREENGUARD™ certified as a low-emitting product that meets current indoor air quality standards. GREENGUARD-certified products also meet the emissions requirements of the State of Washington Furniture Systems criteria and the U.S. EPA Procurement Guidelines for Office Furniture.

Corporate Environmental Policy

For more information on Herman Miller's Corporate Environmental Policy and other environmental efforts, see our Environmental Advocacy booklet, or visit the "Environment" section of www.HermanMiller.com.

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impacts, but require they assist us in decreasing our facilities' negative environmental effects, as well.

LEED

Eames tandem sling seating may contribute to LEED credits due to its returnable/reusable packaging, durability, pre-consumer recycled content, post-consumer content, and GREENGUARD certification. Depending on location, this seating also may contribute to a LEED Regional Materials credit. Please contact your Herman Miller representative for detailed LEED credit sheets.

It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.